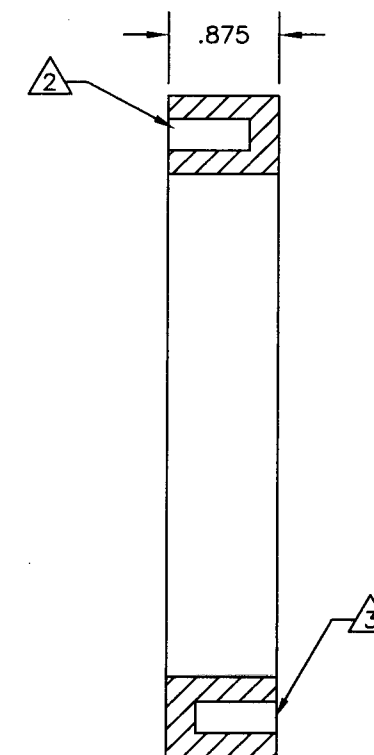
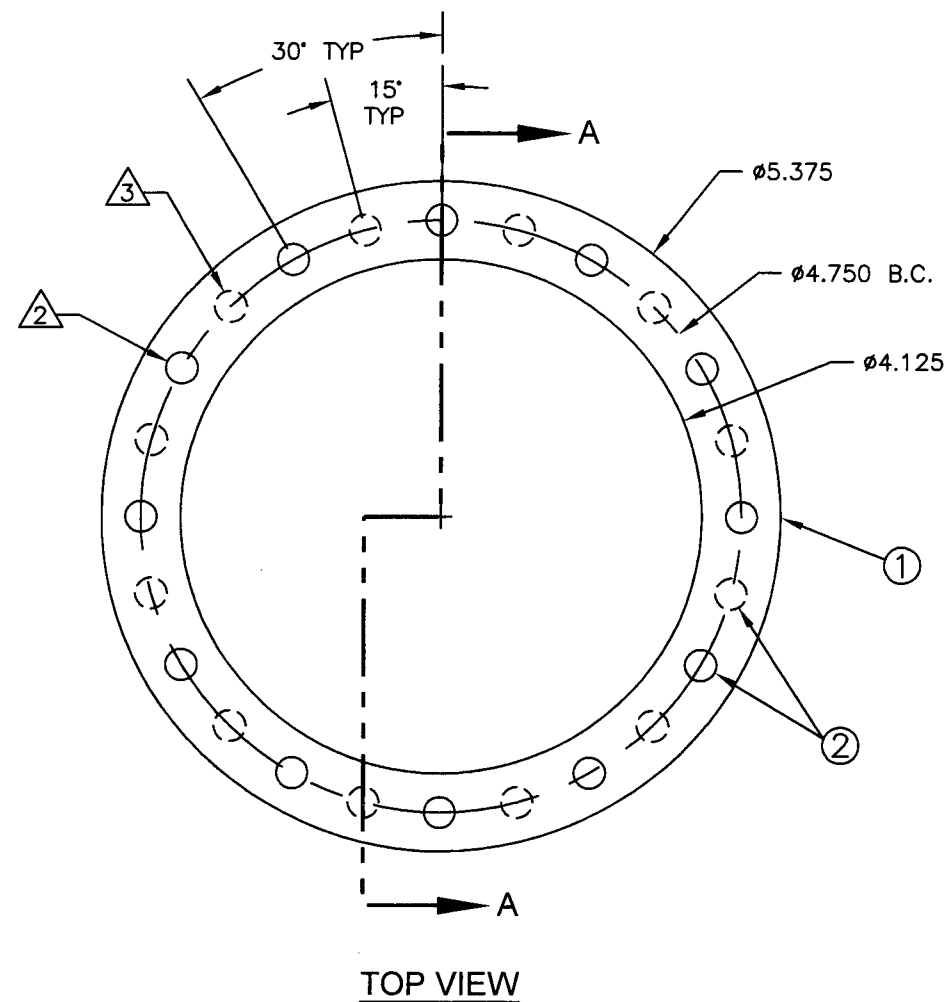


REVISION			APPROVED	DATE
LETTER	DFTSMAN	DATE		
A	HJK	6/26/98		
REDESIGNED TRANSFER PUMP SPACER RING. ADDED NOTES 2 & 3.				



SECTION A-A

- ③ DRILL AND TAP FOR A BLIND HOLE HELI-COIL; INSTALL ITEM #2 (INSERT) 12 PLCS. ON A 4.75" B.C. BOTTOM SIDE.
- ② DRILL AND TAP FOR A BLIND HOLE HELI-COIL; INSTALL ITEM #2 (INSERT) 12 PLCS. ON A 4.75" B.C. TOP SIDE.
- ① ANODIZE PER MIL-A-8625 TYPE II CLASS 2, DYED BLUE.

NOTES:

			24	2	MS21209-F4-20	INSERT					
			1	1	-003	NUT RING	.875" x 5.375"ø	2024-T3,-T4,-T351	QQ-A-225/6		
					-001	ASSY					
			-001 FIND #		PART NO.	NAME	STOCK SIZE	MATERIAL	MATL.SPEC	ZONE	
NO. REQ'D PER ASSY					LIST OF MATERIAL						
PROPRIETARY RIGHTS NOTICE  THESE DATA ARE PROPRIETARY TO ERA AVIATION, INC. DISCLOSURE, REPRODUCTION, OR USE OF THESE DATA FOR ANY PURPOSE IS FORBIDDEN WITHOUT WRITTEN AUTHORIZATION FROM ERA AVIATION, INC. THE FOREGOING DOES NOT APPLY TO VENDOR PARTS.					UNLESS OTHERWISE SPECIFIED X.±.1  XX.±.03  XXX.±.010  ANGLES ±.1/2"	DRFTSMN	T. HARVILLE	6/23/92	TITLE  TRANSFER PUMP SPACER RING		
						CHECK					
						STRESS					
						-001	2	41228-200-004			
DASH NO. REQ'D PER ASSY NEXT ASSEMBLY MDL						HEAT TREAT		Era Aviation, Inc.		DWG. NO. 41228-202-087	REV. A
						FINISH					